



**FOR SALE**



## 27" Strip Processing Entry and Exit Equipment

- ♦ Mfr: ADS Machinery
- ♦ Age: 1968
- ♦ Material: Carbon & Stainless Steel
- ♦ Strip Width: 8" to 27"
- ♦ Strip Gauge: .035" - .300"
- ♦ Coil ID: 18" - 32" entry, 20" exit
- ♦ Coil OD: 25" - 56"
- ♦ Coil Weight: 15,000# max
- ♦ Line Speed: 50 fpm feedup, 150 – 375 fpm operating
- ♦ Exit End Tension: 30 – 450# per inch width
- ♦ Entry End Tension: 1500# @ 56" OD coil

### Equipment List:

Hydraulic Pit Type Coil Car  
3 HP Hydraulic Hold Down  
Expanding Mandrel Payoff Reel w/ 7.5 HP AC Expanding Drive & 3 HP AC threading drive  
Hydraulic Coil Peeler  
Hydraulic Combination Pinch Roll & 5 Roll Flattener w/ 25 HP AC Drive  
Tension Reel w/ 200HP DC Drive, Guide Rods, Stripper Cylinder, & Hold Down Roll

**Call Dev Lemster for drawings, photos, & pricing**

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Payoff Reel



Pinch Roll & Flattener