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Continuous Galvanizing Line Equipment for Sale

Mfrs: Blaw-Knox Aetna Standard, Selas, GE

Age: 1961

Production Rate: 25TPH at 450 feet per minute

Max Coil Weight: 50,000lb Max Coil Width: 48in

Thickness Range: .160in to .011in

Furnace Type: Selas Direct Fired Annealing Furnace

Major Line Components:

Pay Off Reel #1 w/40HP DC

Coil Opener #1

Uncoiler Leveler #1 w/60HP DC Pay Off Reel #2 w/40 HP DC

Coil Opener #2

Uncoiler Leveler #2 w/60 HP DC Double Cut Shear w/5 HP DC Pinch Roll #1 w/5 HP DC

Lap Seam Welder and Tables 30 HP hydraulic unit

Pinch Roll #2 w/75 HP DC motor
Deflector Roll w/15 HP DC motor
Side Trimmer with Scrap Chute missing
Scrap Winder w/15 HP DC motor
Pinch Roll #3 w/60 HP DC motor
Drag Bridle #1 w/40 HP & 50 HP DC

Strip Threading Table

Deflector Roll

Alkali Dip Brush Scrubber #1 w/5 HP, 2x10 HP, 7.5 HP, 5 HP Brush Rinse #1 w/2x10 HP, 2x3 HP, 7-1/2 HP DC motors Alkali Dip Brush Scrubber #2 w/2x10 HP, 7-1/2 HP, 5 HP DC Brush Rinse #2 w/ 2x10 HP, 2x3 HP and 5 HP DC motors

Strip Threading Unit w/20 HP AC motor

Deflector Roll

Acid Dip Tank w/7-1/2 HP DC

Spray Rinse Tank w/7.5 HP & 5 HP DC

Hot Air Dryer #1 w/75 HP AC

Instrument Stand #1

Deflector Roll

Looping Pits #1 and #2 Selas Gas Fired Furnace

Cooling Duct Section w/2x40 HP AC

Coating Roll w/30 HP DC

Deflector Roll Galvanizing Pot Cooling Tower

Water Quench Tankw/5 HP DC Hot Air Dryer #2 w/75 HP AC

Strip Support Table

Idler Roll

Chemical Treating Tank w/2 x 5 HP DC

Hot Air Dryer w/75 HP AC

Pulling Bridlew/ 100 HP & 60 HP DC Drag Bridlew/75 HP & 60 HP DC

1-3/4 BU Roller Leveler

Strip Discharge conveyor #1w/25 HP DC

Strip Discharge conveyor #2

Tension Reel #1w/75 HP & 25 HP DC

Tension Reel #2 w/75 HP& 25 HP DC

Pinch Roll w/25 HP DC motor

Loop Pit #3

Multiple Guide Roll Instrument Stand #2 Entry Pinch Roll Hallden Shear

Shear Runout Conveyor

2-1/2" BU Roller Leveler w/75 HP DC 1-3/4" BU Roller Leveler w/60 HP DC Inspection Conveyor and Classifier

Diverter Gate

Reject Runout Conveyors

Reject Pack Pusher

By Pass Belt Conveyor and Reject Piler

Sheet and Strip Printer

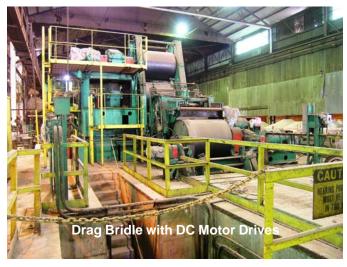
Retractable Oiling Machine Prime Pack Conveyor Prime Pack Piler

Prime Piler Hydraulic Lift

Prime Pack Scale

Prime Pack Scale Conveyor Prime Pack Runout Conveyor













Line located Midwest USA.

Contact Dev Lemster for pricing and inspection.